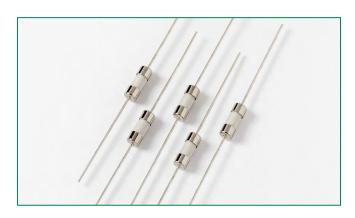
# **Axial Lead & Cartridge Fuses** 3.6 X 10 mm > Time-Lag Fuse > 877 Series

# 877 Series Fuse, Lead-free 3.6 × 10 mm, Time-Lag Fuse





Agency	Agency File Number	Ampere Range		
VDE	40023242	2A – 6.3A		
c <b>FL</b> °us	E10480	2A – 6.3A		
Cec	CQC09012029601	2A – 6.3A		
	SU05024-10002	2A		
6	SU05024-10001	3.15A - 6.3A		
NBK240212-JP10		2A – 4A		

#### **Additional Information**







Resources

Samples

### Description

Single Pigtail Axial Lead 3.6×10mm, Time-Lag Fuse

#### **Features**

- Designed to meet IEC 60127-3 Standard Sheet 4
- Time-Lag, ceramic body fuse in a compact package
- Single Pigtail Axial Lead format
- Pb-free, RoHS compliant
- Available in ratings of 2 to 6.3 Amperes

#### **Applications**

This space saving fuse is ideally suited for lighting, power supply, and adapter applications.

#### **Electrical Characteristics**

% of Ampere Rating	Opening Time		
150%	60 minutes, Minimum		
210%	2 minutes, Maximum		
275%	400 ms., Min.; 10 sec. Max.		
400%	150 ms., Min.; 3 sec. Max.		
1000%	20 ms. Min.; 150 ms. Max.		

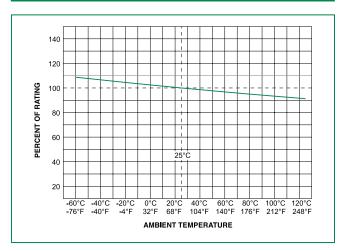
## **Electrical Characteristics**

Δmn	Ampere Voltage Rating (A) (V)	Interrupting	Nominal Cold	Nominal	Nominal	Nominal Power	Agency Approvals					
			Rating	Pocietaneo	Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Voltage Drop (mV)	Dissipation (mW)	VDE	c <b>FL</b> °us	⟨PS⟩ E		cec
002.	2.0	250	35A @ 250 V AC	0.035	24.6	82	450	Х	×	Х	Х	Х
3.15	3.15	250	35A @ 250 V AC	0.020	67.6	76	690	Х	×	Х	Х	×
004.	4.0	250	40A @ 250 V AC	0.0167	143.4	74	926	Х	×	Х	Х	×
06.3	6.3	250	63A @ 250 V AC	0.0087	190	60	1130	Х	X		х	×

1. Cold resistance measured at less than 10% of rated current at 23°C.



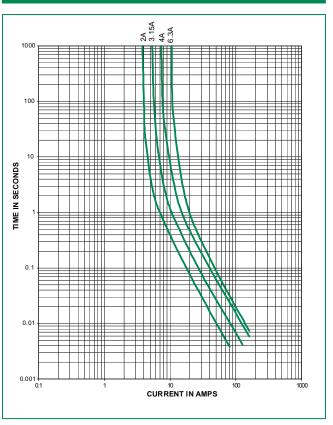
#### **Temperature Re-rating Curve**



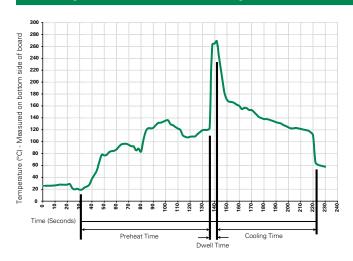
#### Note:

1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

#### **Average Time Current Curves**



#### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder DwellTime:	2-5 seconds		

#### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

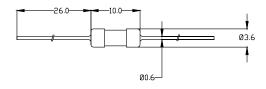
# Axial Lead & Cartridge Fuses 3.6 X 10 mm > Time-Lag Fuse > 877 Series

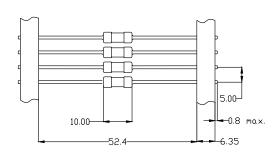
#### **Product Characteristics**

Materials	Body: Ceramic Cap: Nickel Plated Brass Tin Plated Copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202, Method 208		
Product Marketing	Body: Brand Logo, Current Rating Characteristic "T", Agency approval marks		
Packaging	Bulk (1000 pcs/pkg) Tape and Reel (1000 pcs/reel)		

Operating Temperature	-55°C to 125°C
Thermal Shock	MIL-STD-202, Method 107 Test Condition B3 (5 cycles -65°C to +125°C)
Vibration	MIL-STD-202, Method 201 (10-55 Hz)
Humidty	MIL-STD-202, Method 106, High Humidity (90-98%RH), Heat (65°C)
Salt Spray	MIL-STD-202, Method 101, Test Condition B

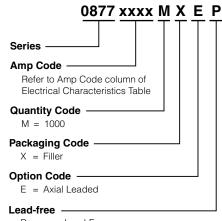
#### **Dimensions**





All dimensions in mm

## **Part Numbering System**



P = Lead-Free Others = Special Options Please call Littelfuse for detail

#### **Packaging**

Packaging Option	Packaging Specification Quantity		Quantity & Packaging Code	Taping Width				
877 Series								
Bulk	Bulk	1000	MXE	N/A				
Tape and Reel	EIA 296	1000	MRET1	T1 = 52mm (2.062")				