5×20 mm > Fast-Acting > 235 Series

# 235 Series, 5×20 mm, Fast-Acting Fuse



### **Agency Approvals**

Agency	Agency File Number	Ampere Range	
₹ ₽ \$ ₩	Cartridge: NBK030609-JP1021A NBK190609-JP1021A NBK030609-JP1021B Leaded: NBK030609-JP1021C NBK190609-JP1021B NBK030609-JP1021D	1-3.5A 4-5A 6-7A 1-3.5A 4-5A 6-7A	
<u>M</u>	SU05001 – 3007 SU05001 – 2002 SU05001 – 2003	0.100A - 0.400A 0.500A - 3A 4A - 6A	
(h)	E10480	0.100A - 7A	
SF.	Image: 29862 0.100A - 3A 4A - 6A		
Œ	N/A	0.100A – 7A	

## Description

 $5{\times}20\text{mm}$  fast-acting glass body cartridge fuse designed to UL specification.

### Features

- Designed to UL/CSA/ ANCE 248 Standard
- RoHS compliant and lead-free

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• Available in cartridge and axial lead format

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### **Electrical Characteristics for Series**

% of Ampere Rating	Ampere Rating	OpeningTime		
100%		4 hours, Minimum		
135%	0.100A – 7A	1 hour, Maximum		
200%		5 seconds, Maximum		

### **Additional Information**







For recommended fuse accessories for this product series,

see ' $\underline{\text{Recommended Accessories}}$ ' section.

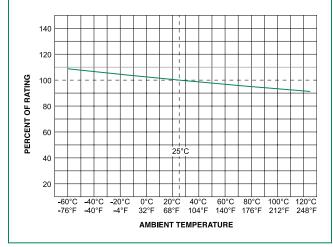
# **Axial Lead & Cartridge Fuses**

5×20 mm > Fast-Acting > 235 Series



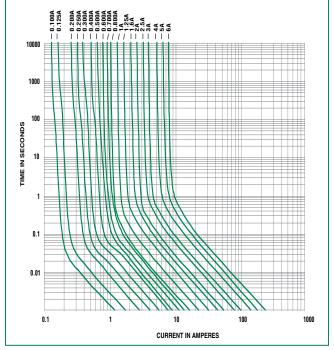
Ame Bating Voltage			Nominal Cold	Nominal	Agency Approvals					
Amp Code	Imp Code [Amp Rating] Bating Inte	Interrupting Rating	Interrupting Resistance	Melting I²t (A² sec)	Œ	(UL)	<b>()</b>	PS L	3	
.100	0.1	250		8.4000	0.00127	х	х	х		х
.125	0.125	250		5.7500	0.00273	X	x	x		х
.200	0.2	250		3.1500	0.00867	Х	X	х		х
.250	0.25	250		2.2500	0.01660	Х	X	х		х
.300	0.3	250	35A @ 250VAC	1.6000	0.03215	X	х	х		х
.400	0.4	250	10kA @ 125VAC	1.075	0.05845	X	X	х		х
.500	0.5	250		0.4265	0.06915	X	x	х		х
.600	0.6	250		0.3195	0.11200	X	x	x		х
.700	0.7	250		0.2625	0.15600	X	x	х		х
.800	0.8	250		0.1920	0.25300	X	x	x		х
001.	1	250		0.1530	0.46750	X	x	x	X	х
1.25	1.25	250		0.1055	1.08500	x	x	x	X	х
01.6	1.6	250		0.0758	2.02500	x	x	x	X	х
002.	2	250	100A @ 250VAC 10kA @ 125VAC	0.0603	2.64500	x	x	x	X	х
02.5	2.5	250		0.0437	5.44500	x	х	x	X	х
003.	3	250		0.0347	8.39500	X	x	x	X	х
03.5	3.5	250		0.0331	17.14000	х	х		х	
004.	4	125		0.0246	17.14000	x	x	x	X	х
005.	5	125	1014 @ 125\/AC	0.0184	27.41000	x	x	x	X	х
006.	6	125	10kA @ 125VAC	0.0148	47.32500	x	x	x	x	х
007.	7	125		0.0157	64.81500	x	x		X	

**Temperature Re-rating Curve** 



Note: Rerating depicted in this curve is in addition to the standard derating of 25% for  $% \left( 1-\frac{1}{2}\right) =0$ continuous operation.

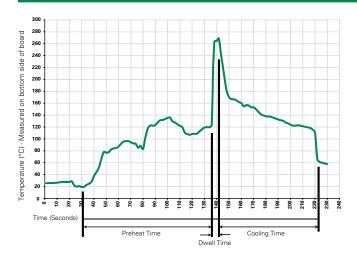
Average Time Current Curves



Please contact Littelfuse for details on T-C curve for 7A rating



### **Soldering Parameters - Wave Soldering**



#### **Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation			
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100°C			
Temperature Maximum:	150°C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	260°C Maximum			
Solder Dwell Time:	2-5 seconds			

### **Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

### **Product Characteristics**

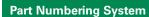
Materials	Body: Glass Cap: Nickel–plated brass Leads: Tin–plated Copper
Terminal Strength	MIL-STD-202, Method 211 . Test Condition A
Solderability	MIL-STD-202 Method 208
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Series and agency approval markings
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

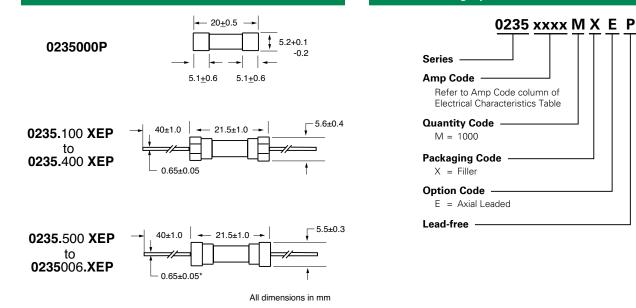
Operating Temperature	–55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles –65°C + 125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A high RH (95%) and elevated temperature (40° C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

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Notes:

**Dimensions** 

\* Ratings above 6.3A have 0.8±0.05 diameter lead.

### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
235 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	EIA 296-E	1000	MRET1	T1=53mm (2.087")

Recommended Accessories						
Accessory Type	Series	Description	Max Application Voltage	Max Application Amperage		
<u>345_ISF</u>		Panel Mount Shock-Safe Fuseholder		10		
Holder	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options		20		
	<u>830</u>	PC Mount Shock-Safe Miniature Fuseholder		16		
Block	<u>520</u>	Metric OMNI-BLOK® Fuse Block		10		
	<u>646</u>	PC Mount Miniature Fuse Block	250	6.3		
	<u>658</u>	Surface Mount Miniature Fuse Block		10		
	<u>520_W</u>	PC Mount Miniature Fuse Clip		6.3		
Clip	<u>111</u>	PC Board Mount Fuse Clip		10		
	<u>445</u>	PC Board Mount Fuse Clip		10		

Notes: 1. Do not use in applications above rating.

2. Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.